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APPLICATION NO. FILING DATE FIRST NAMED INVENTOR ATTORNEY DOCKET NO. CONFIRMATION NO. 10/073,524 02/11/2002 Michael A. Luke HON 1448-019B 6155 8698 EXAMINER 7590 02/11/2004 STANDLEY LAW GROUP LLP OMGBA, ESSAMA 495 METRO PLACE SOUTH ART UNIT PAPER NUMBER SUITE 210 DUBLIN, OH 43017 3726

DATE MAILED: 02/11/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

<u> </u>	Application No.	Applicant(s)	
		LUKE ET AL.	
Office Action Summary	10/073,524	Art Unit	
	Examiner	3726	
The MAILING DATE of this communication a	Essama Omgba		
Period for Reply	pp ars on ar cover one cu	an and our cop and an	
A SHORTENED STATUTORY PERIOD FOR REF THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a r - If NO period for reply is specified above, the maximum statutory peri - Failure to reply within the set or extended period for reply will, by star Any reply received by the Office later than three months after the ma earned patent term adjustment. See 37 CFR 1.704(b).	N. 1.136(a). In no event, however, may a reply within the statutory minimum of thin od will apply and will expire SIX (6) MOI tute, cause the application to become A	reply be timely filed ty (30) days will be considered timely. ITHS from the mailing date of this communication ANDONED (35 U.S.C. § 133).	on.
Status			
Responsive to communication(s) filed on 2a) ☐ This action is FINAL. 2b) ☐ To allow closed in accordance with the practice under the pr	his action is non-final. wance except for formal mat		is
Disposition of Claims			
4) Claim(s) 1-28 is/are pending in the applicating 4a) Of the above claim(s) is/are with the solution of the above claim(s) is/are with the solution of the above claim(s) is/are allowed. 5) Claim(s) 1-28 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and are subject to restriction and are subject to restriction and are subjected to by the Exame 10) The specification is objected to by the Exame 10) The drawing(s) filed on 11 February 2002 is applicant may not request that any objection to the solution of the specificant may not request that any objection to the specificant may not request	lrawn from consideration. d/or election requirement. iner. /are: a) ☐ accepted or b) ⊠ the drawing(s) be held in abeya	nce. See 37 CFR 1.85(a).	
Replacement drawing sheet(s) including the cord			
Priority under 35 U.S.C. § 119			,
12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of: 1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the papplication from the International Bur * See the attached detailed Office action for a	ents have been received. ents have been received in a priority documents have been reau (PCT Rule 17.2(a)).	Application No n received in this National Stage	
Attachment(s) 1) Notice of References Cited (PTO-892)	· 	Summary (PTO-413)	
 Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB Paper No(s)/Mail Date 6/19/02. 	· — .	(s)/Mail Date Informal Patent Application (PTO-152) 	

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DETAILED ACTION

Drawings

1. The drawings are objected to under 37 CFR 1.83(a). The drawings must show every feature of the invention specified in the claims. Therefore, the "single force exerting device releasably attached to and adapted to move more than one movable core" must be shown or the feature(s) canceled from the claim(s). No new matter should be entered.

A proposed drawing correction or corrected drawings are required in reply to the Office action to avoid abandonment of the application. The objection to the drawings will not be held in abeyance.

Claim Objections

2. Claim 3 is objected to because of the following informalities: "a" in line 1 should read --the--. Appropriate correction is required.

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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4. Claims 1, 2, and 4-28 are rejected under 35 U.S.C. 103(a) as being unpatentable over Applicant's Admitted Prior Art (AAPA) in view of Richardson (US patent 5,843,494).

With regards to claims 1, 2, 4, 17-20, 24 Applicant, at pages 1-4 of the specification to be known as AAPA, discloses a method of spotting a movable mold core to a mold half wherein a mold is placed on a work table or apparatus and a movable core is placed by hand into proper relation with the mold half and checked for fit by placing spotting compound on areas of concern and manually causing the movable core to be set to and retracted from the mold, repeating the adjusting until there is a perfect fit, manipulation being also done with the use of cranes, pry bars hammers or other tools. AAPA does not disclose at least one force exerting device affixed to a portion of the support structure and having a moving portion releasably attached to at least one movable core such that activation of the at least one force exerting device the movable core may be moved through a desired range of motion as often as necessary during the process of spotting the movable core to the mold. However Richardson teaches such force exerting device 40, see column 1, lines 39-62. Therefore it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have provided AAPA with a force exerting device, in light of the teachings of Richardson, in order to easily and securely move a movable core.

For claims 5-7, Applicant should note that it is within the general knowledge of one of ordinary skill in the art to provide proper actuation for the force exerting device and provide different force exerting devices for molds of different sizes.

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For claim 8, see element 68.

For claims 9-11, see column 1, lines 31-36 and column 2, lines 45-64.

For claims 12-14 and 21-23, Applicant should note that it is within the general knowledge of one of ordinary skill in the art to properly position the mold on the support structure.

For claims 15 and 16, Applicant should note that the particular location of the force exerting device is an obvious matter of design choice that will be determined by the relative position of the core and the mold.

For claims 25 and 26, see column 3, lines 7-9. Applicant should note that For claim 27, Applicant should note that moving the movable cores individually or in groups of various numbers is within the general knowledge of one of ordinary skill in the art.

Claim 3 is rejected under 35 U.S.C. 103(a) as being unpatentable over 5. AAPA/Richardson as applied to claim 1 above, and further in view of Gardner, Jr. (US Patent 4,825,656).

AAPA/Richardson discloses a movable mold core spotting apparatus as shown above except for the single force exerting device being releasably attached to and otherwise adapted to move more than one movable core. However Gardner, Jr. teaches a standard air or hydraulic cylinder having either a single or double rod for driving one or several elements, see column 5, lines 42-51. Therefore it would have been obvious to one of ordinary skill in the art at the time the invention was made, to have used a double

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rod hydraulic cylinder in the apparatus of AAPA/Richardson, in light of the teachings of Gardner, Jr., in order to be able to move several cores and save on time.

Conclusion

The prior art made of record and not relied upon is considered pertinent to 6. applicant's disclosure.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Essama Omgba whose telephone number is (703) 305-2915. The examiner can normally be reached on M-F (10-7:30) First Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on (703) 308-1789. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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